

TECHNICAL INFORMATION

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Maintenance of the lubrication system for BC200 and BCE300 Series

Maintenance regulations of the lubrication system:

The high performance automatic sewing machine needs a periodical exchange of parts and oil to reach their regular life span.

Periodical maintenance works:

1-shift operation:

Part No.:	Description:	Task:	Period:
*671D55	Oil filter	exchange	within 12 months
28604U	Oil	exchange	within 12 months
660-1071A	Oil filter	exchange	within 6 months

2- or 3-shift operations:

Part No.:	Description:	Task:	Period:
*671D55	Oil filter	exchange	within 6 months
28604U	Oil	exchange	within 6 months
660-1071A	Oil filter	exchange	within 3-4 months

Filling quantities for oil exchange:

*Exchange of the oil including the oil filter 671D55:	0.6 litre
Exchange of the oil without oil filters:	0.5 litre

Daily repeated maintenance works:

Daily at the beginning of shift work:

1. Check oil level at oil gauge glass after closing 30 to 40 bags.
2. Check oil pressure at running motor. The oil pressure has to be 0.3 to 1 bar (4 to 15PSI)

*Applies only to the BC200 series.