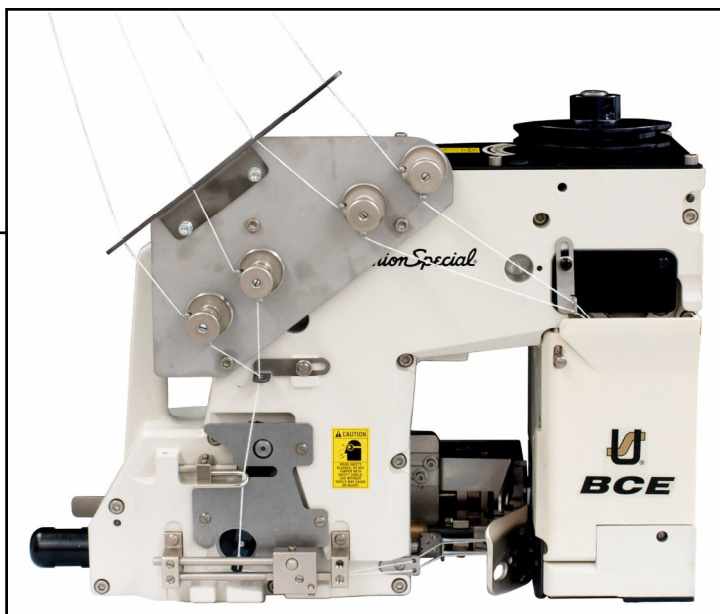
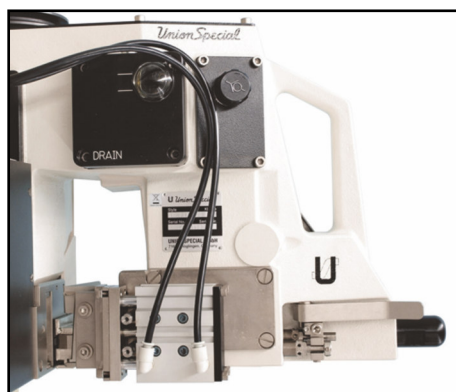


## IMPROVED ECONOMY LINE

with rust protected parts.

Without electro-mechanical components, therefore individual elektronik control possible.

*Introducing  
the better choice...*



*... in bag closing*

**BCE311PD25-2:** Improved "ECONOMY" two needle independent row double locked chainstitch bag closing machine in automatic version for closing filled bags. Internal forced lubrication system in closed shell design casting. Low noise and vibration. Without electro-mechanical components, therefore individual electronic control possible.

Needle distance:	7.2 mm (Needles are staggered, front needle below)
Start-Stop:	controlled by photocell
Control voltage:	24 V DC
Thread chain trimming:	<b>automatically by an "advanced" pneumatically operated guillotine</b> (Actuated by double acting air cylinder, see picture detail)
Fixed pitch pulley:	working diameter of 108 mm (4 1/4 inch)
Maximum speed:	up to 2000 stitches / min., depending on material and sewing operation
Stitch type:	(401.401)
Capacity under guillotine:	9.5 mm
Stitch length:	6.5 -11.5 mm, standard setting 10 mm
Sewing capacity on paper bags:	up to 32 plies of paper depending on weight of paper

### Benefits:

- Improved needle thread take up control
- Independently adjustable chaining and pressure foot pressure for optimized bag feeding
- Individual control by your electronic devices
- High production: up to 20 bags per minute with a linear sewing speed up to 16 m/min. depending on stitch length, operation and material.
- Longer part life
- Easily set a loose or tight seam as needed
- Simplified maintenance

Subject to change without notice © Union Special GmbH

Union Special LLC  
One Union Special Plaza  
Huntley, IL 60142, USA  
Phone: 847/669 4500,  
Fax: 847/669 4239  
www.unionspecial.com



Union Special GmbH  
Raiffeisenstraße 3  
71696 Möglingen / Germany  
Tel.: +49 (0)7141/247-0,  
Fax: +49 (0)7141/247-100  
www.union-special.com

08-22\_en

● EFFICIENT  
● RELIABLE  
● STURDY