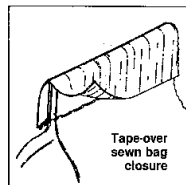
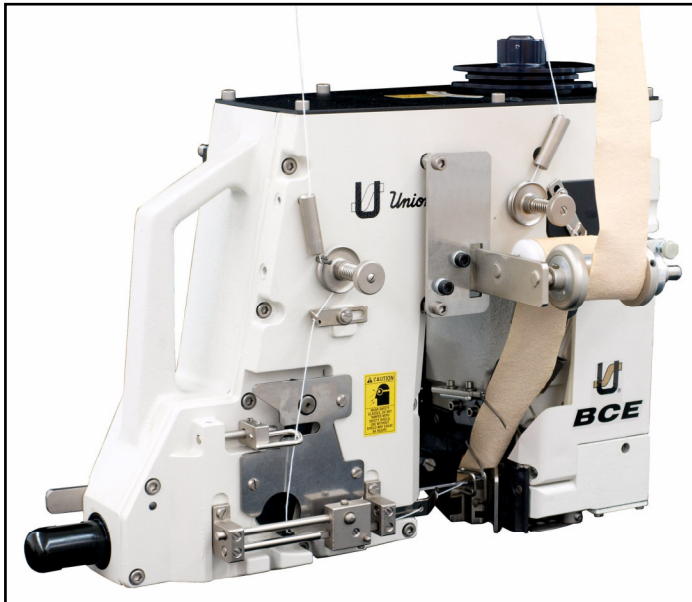
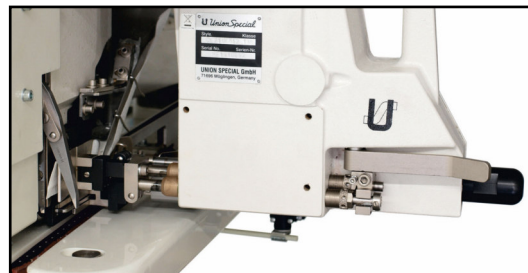


NEW GENERATION
IMPROVED "ECONOMY" LINE

with rust protected parts



... three operations
 in one pass:
 tape-over sewn
 bag closure



BCE300 SERIES IMPROVED "ECONOMY" BAG CLOSING MACHINE

BCE311KA12-1M

Two thread double locked chainstitch machine for **closing filled bags** made of paper and plastic foil (minimum thickness approx. 0.2 mm) as well as for simultaneously **seaming and placing a self-adhesive crepe tape over the sewn closure**.

Tape width: 50 or 60 mm. Please specify when ordering.

Feeler-controlled automatic start and stop of the machine actuated when the bag is fed into the machine.

Standard control voltage: 24 V DC. Required air pressure: 3 to 3.5 bar.

Tape and thread chain are automatically trimmed by an electro-pneumatically operated knife.

The projecting length of tape is approx. 1 1/2" (40 mm) at both ends.

A flip-flop relay for the cutting impulses at the beginning and end of the seam is required which is part of the switch box of the column.

With improved needle thread take up control.

Used in connection with combined bag feed-in and trimming devices

Fixed pitch pulley:	working diameter of 108 mm (4 1/4 inch)
Max. speed:	1600 stitches/min. (depending on material and operation)
Stitch type:	401
Stitch length:	6.5 to 10 mm, Standard 9 mm
Capacity under presser foot:	7 mm
Sewing capacity on paper bags:	up to 24 plies of paper

BCE311KA11-1

Same as BCE311KA12-1M, but without electro-pneumatic components and without solenoid valve.

Subject to change without notice © Union Special GmbH

● EFFICIENT
 ● RELIABLE
 ● STURDY

