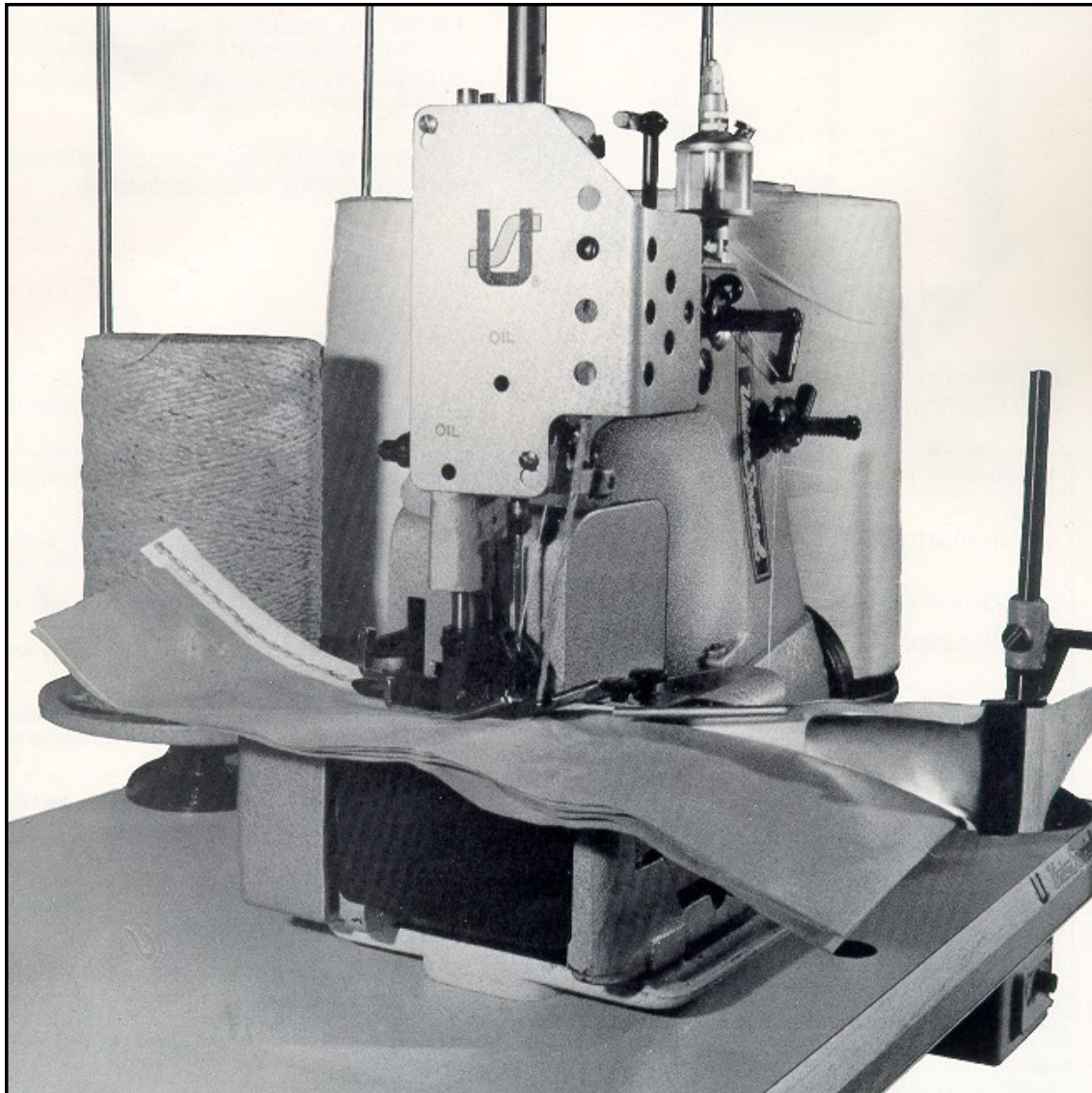


**SINGLE NEEDLE DOUBLE LOCKED STITCH  
SEWING MACHINE**

**For Sewing and simultaneously Binding of Paper Bag  
Bottoms and Sealing of Needle Holes with Filler Cord**



**80800HAZ3381  
with  
Sewing Table UN382G130**

- **STURDY**
- **EFFICIENT**
- **RELIABLE**
- **FAST**



MOUNTING OF MACHINE ON SEWING TABLE WITH CLUTCH MOTOR

## ANTAEUS

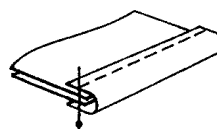
SINGLE NEEDLE DOUBLE-LOCKED STITCH SEWING MACHINE WITH TAPE BINDER AND TAPE CUTTER FOR CLOSING AND SIMULTANEOUSLY BINDING OF PAPER BAG BOTTOMS. A CREPE PAPER TAPE IS USED FOR BINDING.

THE MACHINE IS EQUIPPED WITH PLAIN FEED AND FEELER CONTROLLED MECHANICAL OPERATED TAPE CUTTER. CUTTING LENGTH OF BINDING EXTENDING ON BEGINNING AND END APPROX. 3/4 INCH = 20 mm.

GUIDES FOR FILLER CORD FROM TOP FOR SEALING NEEDLE PUNCTURES AND FILLER CORD HOLDER

STANDARD TAPE BINDER FOR 2 INCH (50 mm) BINDING TAPE INCLUDING TAPE ROLL HOLDER AND GUIDES.

ON EXTRA CHARGE TAPE BINDER FOR 2,5 INCH (63 mm) AVAILABLE.



STITCH TYPE 401  
SEAM TYPE BSa-1

<b>STITCH LENGTH</b>	1/4 - 5/16 inch = 6,5 - 8 mm
<b>STANDARD STITCH LENGTH</b>	5/16 inch = 8 mm
<b>SEWING CAPACITY</b>	9/32 inch = 7 mm
<b>LOOPER GAUGE</b>	5/16 inch = 8 mm
<b>AVAILABLE NEEDLE SIZES</b>	160/060; 170/067; 200/080; 300/120; 400/156
<b>MAXIMUM SPEED</b>	1800 RPM, depending on fabric
<b>NUMBER OF THREADS</b>	2
<b>NEEDLE TYPE</b>	9848G

<b>STANDARD NEEDLE</b>	9848G250/10
<b>MOTOR AND PERFORMANCE</b>	220-240/380-420V 1400/1700 RPM 0,55kW (3/4 HP) 50/60 Hz
<b>MACHINE PULLEY</b>	150 mm diameter
<b>MOTOR PULLEY</b>	3 1/5 inch = 80 mm diameter
<b>AT 2800 RPM MOTOR SPEED</b>	1500 stitches per minute 50 Hz
<b>NEEDLE THREAD</b>	Ne 12/4
<b>LOOPER THREAD</b>	Ne 12/4
<b>FILLER CORD GUIDES</b>	1 x Nm 0,65

### Sewing Parts:

80605H.....Feed Dog  
80628H.....Throat Plate  
80820HA.....Presser Foot  
A8852A50.....Tape Folder

### Available on request:

A10147.....Needle bar oiler, complete  
A8852A63.....Binder 2 1/2 inch (63 mm)

### Sewing Stand complete:

UN 382G130 with Clutch Motor

Subject to change without notice © Union Special GmbH