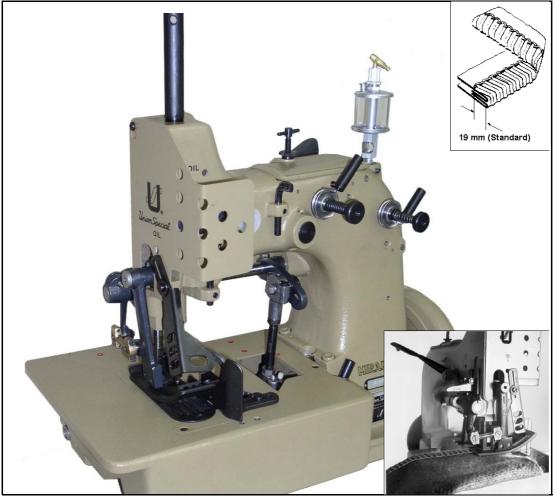
## U. Union Special

## 81500A

## HEAVY DUTY OVEREDGING MACHINE FOR SEAMING THE SIDES OF HEAVY WEIGHT JUTE BAGS



## 81500A

Single needle high throw (71 mm) wide bite (19 mm) two thread overedging machine with lower feed and only swinging upper feed. Especially for overedge seaming the sides of heavy weight **jute bags**. Adjustment of different bites by three additional presser foot tongues. Threads to be used  $N_e$  11/3 pound or  $N_e$  8/3 pound, depending on seam strength.

The machine has a higher output and productivity over all conventional methods of seaming the sides of A-twill, B-twill and heavy-cess sacking fabric.

Max. Speed: Sewing Capacity:	1400 stitches / min. (depending on sewing operation) up to 5/8 inch = 16 mm for seam width 3/4 inch = 19 mm bite (standard) up to 3/4 inch = 19 mm for seam width 19/32 inch = 15 mm bite up to 13/16 inch = 20.6 mm for seam width 15/32 inch = 12 mm bite up to 7/8 inch = 22 mm for seam width 13/32 inch = 10 mm bite
Stitch Range: Standard Setting: Seam Specification:	2 to 4 SPI = 6 to 13 mm 2 1/2 SPI = 10 mm

Sewing Table UN380G132 with clutch motor.

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Union Special LLC One Union Special Plaza Huntley, IL 60142, USA Phone: 847/669 4500, Fax: 847/669 4239 www.unionspecial.com Unio n Special GmbH 03-08\_en Raiffeisenstraße 3 71696 Möglingen, Germany Tel: 49 (0)7141/247-0, Fax: 49 (0)7141/247-100 www.unionspecial-gmbh.com

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