



*Union Special*

**81200 Herakles**

**HEAVY DUTY OVEREDGING MACHINES  
FOR OVERSEAMING ON LIGHT TO HEAVY WEIGHT BAGS  
MADE OF JUTE, BURLAP AND WOVEN POLYPROPYLENE**



**81200A**

**81200AZ3281**

**81200B**

**with**

**Sewing Table UN380G130**

- **STURDY**
- **EFFICIENT**
- **RELIABLE**

### For Overseaming on Heavy Weight Bags



Close-up of sewing area of machine style 81200A

#### Rugged Construction

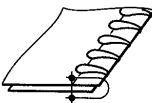
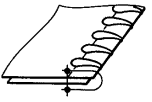
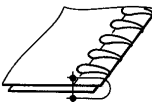
Built for the job.

#### Easy Threading

An inexperienced operator can thread the machine the first time without difficulty by following the simple instructions in the threading diagram packed with each machine. All mechanisms are readily accessible for easy maintenance.

#### Less Needle Breakage

Specially designed four mm thick needle 9844GA400/156 for heavy duty work lasts longer. Production interruptions are held to absolute minimum.

Machine Style	Description	Application	Seam Specification	Stitch Range Standard Setting	Sewing Capacity
<b>81200A</b> Needle: 1 Threads: 2	Single needle overedging machine, plain feed. Seam width 10 mm  Max. speed: 2000 RPM (depending on sewing operation)	For overseaming on medium to heavy weight jute, burlap and polypropylene bags.	 502 SSa-1	6-13 mm (2-4 S.P.I.) 8 mm (5/16 inch)	Up to 16 mm (5/8 inch)
<b>81200AZ-3281</b> Needle: 1 Threads: 2	Same as 81200A but seam width 18 mm	For overseaming on medium to heavy weight jute, burlap and polypropylene bags.	 502 SSa-1	6-13 mm (2-4 S.P.I.) 8 mm (5/16 inch)	Up to 16 mm (5/8 inch)
<b>81200B</b> Needle: 1 Threads: 2	Same as 81200A but seam width 6 mm	For overseaming on light to heavy weight jute, burlap and polypropylene bags.	 502 SSa-1	6-13 mm (2-4 S.P.I.) 8 mm (5/16 inch)	Up to 16 mm (5/8 inch)

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