



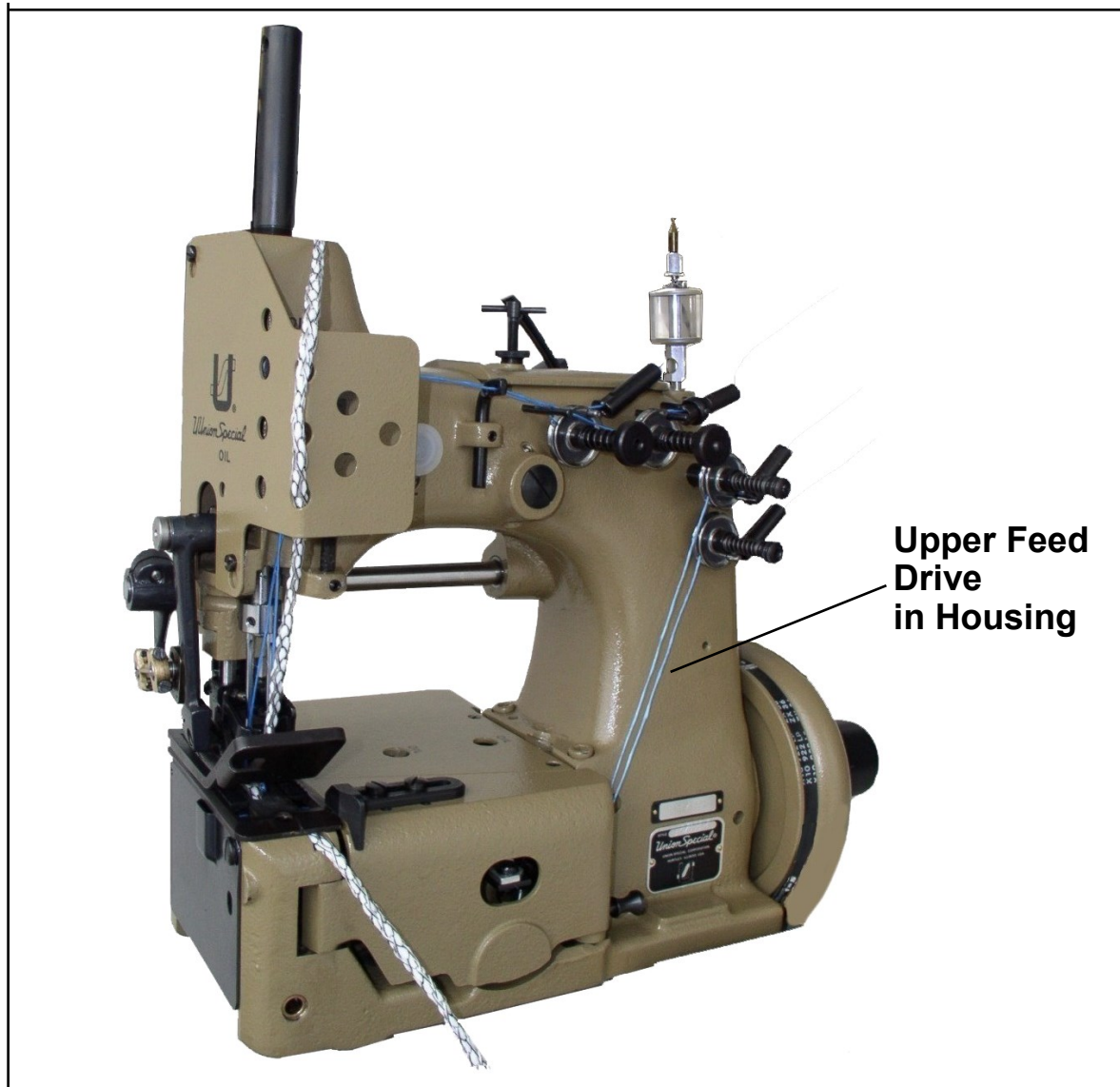
Finest Quality  
Since 1881

**Union Special®**  
INDUSTRIAL SEWING EQUIPMENT

**80700CD3**

**TWO NEEDLE INDEPENDENT ROWS DOUBLE LOCKED STITCH MACHINES with Top and Bottom Feed and Maximum Underarm Clearance**

**FOR EFFECTIVELY MANUFACTURING CONTAINER BAGS AND FOR GEOTEXTILES**



**Upper Feed Drive in Housing**

**80700CD3  
with  
Pedestal PN382A862L or  
Pedestal PN382G132 or  
Sewing Table UN382G132**

- **STURDY**
- **EFFICIENT**
- **RELIABLE**
- **FAST**

**TWO NEEDLE INDEPENDENT ROWS  
DOUBLE LOCKED STITCH MACHINES  
with Top and Bottom Feed**

STITCH RANGE: 6 to 12 mm  
 STANDARD SETTING: 10 mm  
 SEWING CAPACITY: up to 18 mm  
 STANDARD NEEDLE(S): 9848GS300/120  
 MAXIMUM SPEED: 1400 RPM (depending on sewing operation)  
 SEAM SPECIFICATION: (401.401) SSa-2  
 NEEDLE DISTANCE: 18 ga = 7.2 mm (staggered)

Machine Style	Description	Application	Threads for Needle and Looper	Required Installation
80700CD3	<p>Two needle independent rows double locked stitch machine with top and bottom feed left of the needles.</p> <p>Without any thread chain cutter.</p> <p>Upper feed drive in housing, therefore maximum capacity under the arm.</p> <p>Without electro-pneumatically operated presser foot and upper feed dog lifter.</p> <p>Without pneumatic presser foot spring.</p> <p>Guides for polypropylene filler cord from the top and / or from below for sealing the needle punctures of the left needle.</p>	<p>Especially suited for attaching filling and discharging tubes and inserting top covers on CONTAINER BAGS.</p> <p>Easy crossing of side seams and belts.</p> <p>Also suited for fast, consistent sewing of all types of geotextiles.</p> <p>With electronic drives only: Stops adjustable in needle up and down position with simultaneously lifting the presser foot and upper feed dog.</p>	Polypropylene thread 4000 Denier, sewn off.	<p>PN382A862L Pedestal with clutchless electronic drive. Electro-pneumatic presser foot lifter.</p> <p>PN382G132 Pedestal with clutch motor (no automatic needle positioning). Mechanical presser foot lifter, foot treadle operated.</p> <p>UN382G132 Sewing table with clutch motor (no automatic needle positioning). Mechanical presser foot lifter, foot treadle operated.</p>

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