

**SINGLE NEEDLE DOUBLE LOCKED STITCH MACHINES
with top and bottom feed and maximum underarm clearance
FOR EFFECTIVELY MANUFACTURING CONTAINER BAGS
AND FOR GEOTEXTILES**



80700C3

with

Pedestal PN382A862L or

Pedestal PN382G132 or

Sewing Table UN382G132

- **STURDY**
- **EFFICIENT**
- **RELIABLE**
- **FAST**

SINGLE NEEDLE DOUBLE LOCKED STITCH MACHINES with Top and Bottom Feed

STITCH RANGE: 6 to 12 mm
STANDARD SETTING: 10 mm
SEWING CAPACITY: up to 17 mm
STANDARD NEEDLE : 9848GS250/100
THREADS: two, 2500 Denier (sewn off)
MAXIMUM SPEED: 1400 RPM (depending on sewing operation)
SEAM SPECIFICATION: 401 SSa-1

Machine Style	Description	Application	Threads for Needle and Loper	Required Installation
80700C3	<p>Single needle double locked stitch machine with top and bottom feed left of the needle with built-in thread chain cutter.</p> <p>Upper feed drive in housing, therefore maximum capacity under the arm.</p> <p>Without electro-pneumatically operated presser foot and upper feed dog lifter. Without pneumatic presser foot springs.</p> <p>Guides for polypropylene filler cord from the top and / or from below for sealing the needle punctures.</p>	<p>For inserting top covers, attaching filling and discharging tubes on CONTAINER BAGS.</p> <p>Easy crossing of side seams and belts.</p> <p>Also suited for fast, consistent sewing of geotextiles.</p> <p>With electronic drives only: Stops adjustable in needle up and down position with simultaneously lifting the presser foot and upper feed dog.</p>	Polypropylene thread 1000 to 4000 Denier	<p>PN382A862L Pedestal with clutchless electronic drive. Electro-pneumatic presser foot lifter.</p> <p>PN382G132 Pedestal with clutch motor (no automatic needle positioning). Mechanical presser foot lifter, foot treadle operated.</p> <p>UN382G132 Sewing table with clutch motor (no automatic needle positioning). Mechanical presser foot lifter, foot treadle operated.</p>

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